

REMOVAL AND INSTALLATION > A-PILLAR OUTER PANEL

Special Tool(s) / General Equipment

6.5 mm Drill Bit
Spherical Cutter
Polydrive Bit Socket
Self-Piercing Rivet (SPR) Remover/Installer
Belt Sander
Blind Rivet Gun
Hot Air Gun
Air Body Saw
MIG/MAG Welding Equipment
Locking Pliers

Materials

Name	Specification
Metal Bonding Adhesive TA-1, 3M™ 08115, Fusor® 108B	-

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NOTE: Body side sectioning is prohibited within 50mm of door hinge, door striker and restraints anchoring points.



NOTE: Regular Cab shown, SuperCab and SuperCrew the same.

1.

Depower the SRS. Refer to: Supplemental Restraint System (SRS) Depowering .

2.

Make sure the vehicle is dimensionally correct. Refer to: Body and Frame .

3.

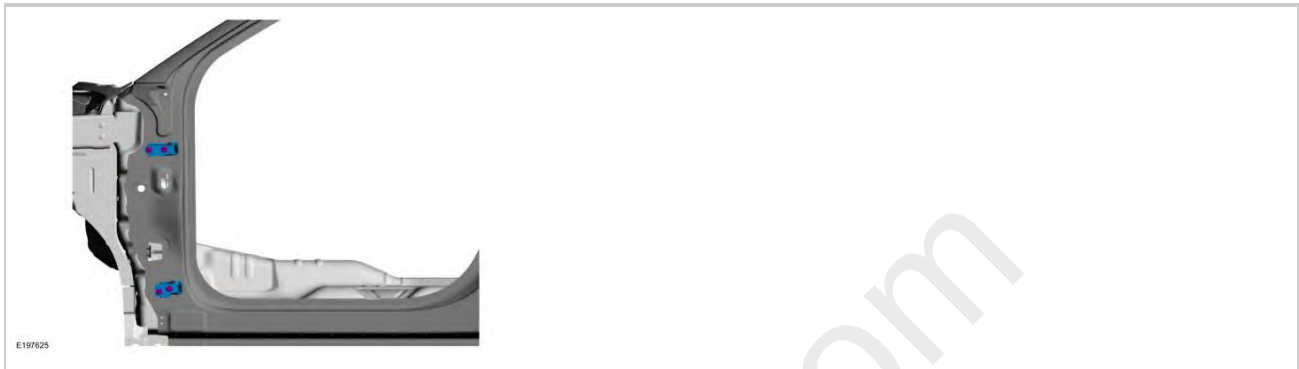
Remove the front door. Refer to: Front Door - Regular Cab/SuperCrew . Refer to: Front Door - SuperCab .

4.

Remove the front fender. Refer to: Fender .

5.

Remove the front door hinges.



6.

Remove the windshield. Refer to: Fixed Glass .

7.

Carefully cut the **outer panel only** as indicated. Use the General Equipment: Air Body Saw Use the General Equipment: Spherical Cutter



8.

Remove and discard the FDS fasteners. Use the General Equipment: Polydrive Bit Socket



9.

Remove the SPR fasteners. Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer Use the General Equipment: Belt Sander



10.

Remove the SPR fasteners in the windshield opening. Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer Use the General Equipment: Belt Sander